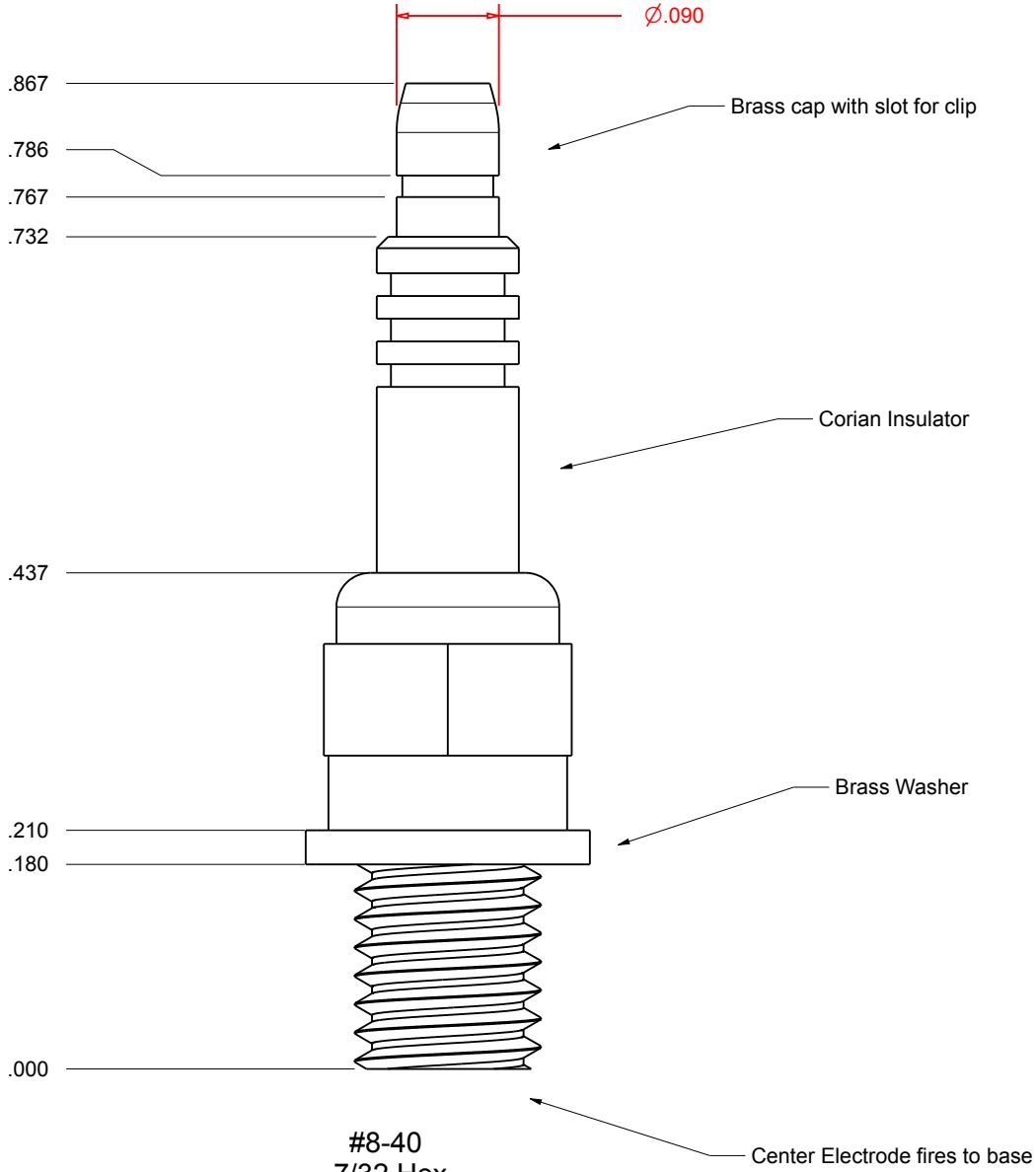

#8-40
7/32 Hex
(.218)
Tap Drill 9/64